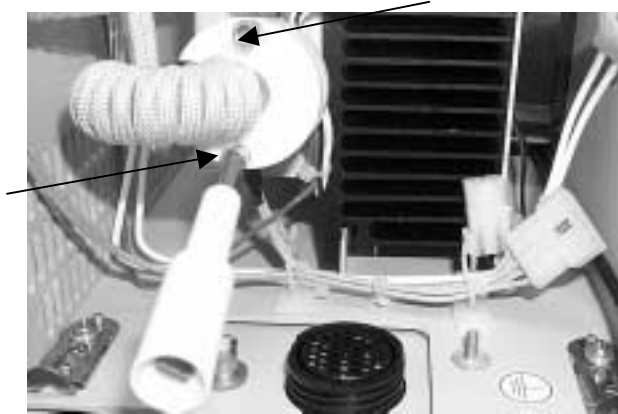


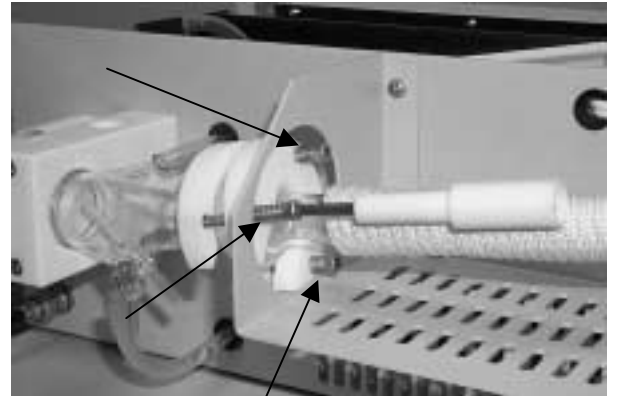


**J-Tube Replacement Procedure**  
**AT+**

1. To remove the heated J-Tube Assembly remove the screws holding the two piece clamps. See Fig. 9 & 9A

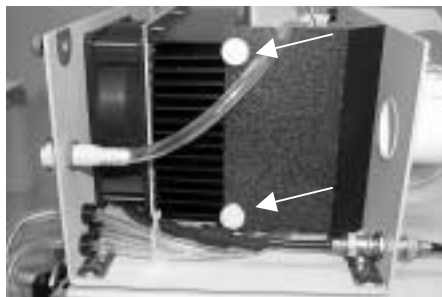


**Figure 9**

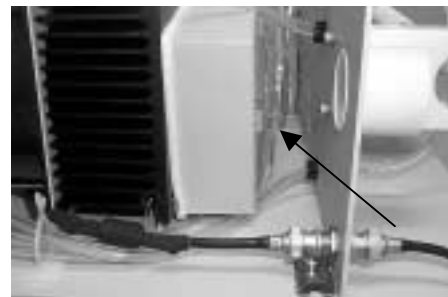


**Figure 9 A**

2. Remove the cover by removing the two nylon screws. See Fig. 10. Cut tubing from bottom of J-Tube Assembly. See Fig. 11.



**Figure 10**



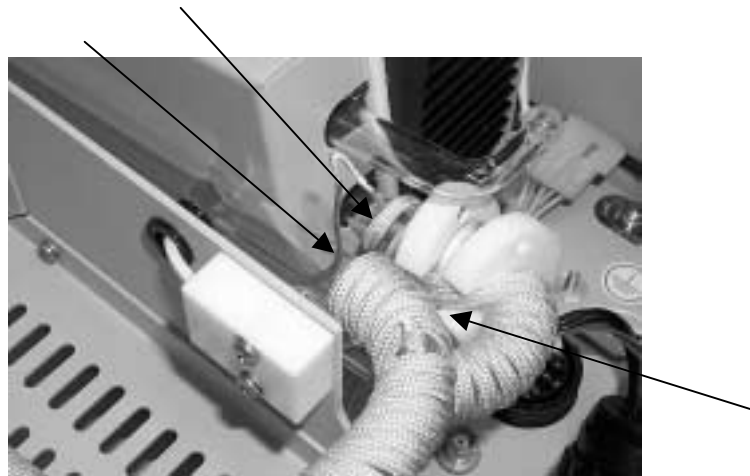
**Figure 11**

3. Disconnect all wiring including the ground wire. See Fig.12.



**Figure 12**

4. Note how the Heater cable is wound around and through the clamp. Remove the red rubber boot holding the thermocouple wire and pull the wire from the glass. See Fig. 13



**Figure 13**

5. Carefully remove the J-Tube Assembly.

Note: This glass is very fragile and the fittings for tubing is easy to break. See Fig. 14A



**Figure 14**

**Unit with J-Tube Assembly removed**



**J-Tube Assembly**

**Figure 14A**

6. If the O-Rings are damaged they will need to be replaced. The part number is SP5126 which includes all three O-Rings.

