

# Addendum: *ASXPRESS* 6-Port Valve Retraining

The procedure for retraining the *ASXPRESS*/*ASXPRESS PLUS* 6-port valve has changed. Use this procedure instead of the one described in the *Operator's Manual* found on the CD.

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## 6-Port Valve Retraining

Any time the 6-Port valve body is removed from its actuator, the valve will require retraining (reinitialization) after the valve body is reinstalled. To retrain the valve, follow these steps:

- 1 Remove the 6-port valve from the valve/pump module.
- 2 Unplug the valve/pump module from the electronics module.  
It is not necessary to turn off or unplug the electronics module.
- 3 In the *Xpress* Config software, select the "Load" button then the "Inject" button.
- 4 Plug the valve/pump module back into the electronics module.
- 5 In the *Xpress* Config software, select the "Load" button then the "Inject" button..
- 6 Reinstall the valve onto the actuator, in the proper orientation, and tighten clamp screw (as outlined in the proper section).
- 7 Repeatedly cycle the actuator via the software "Load" and "Inject" buttons. For the next few cycles the valve will operate at half its normal speed (noted by a low pitch sound emitted as the actuator moves) while the "smart" electronics locates the internal valve stops. Once it determines the proper stroke, the actuator will return to normal speed (when the valve is fully "trained", the sound emitted will be of a higher pitch).