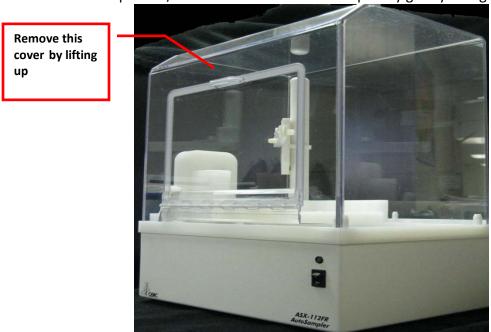


## Replacing the Z-Axis Home Sensor on an ASX-110FR or ASX-112FR Autosampler

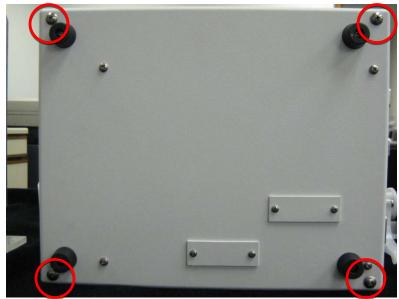
Tools and materials required:

- #2 Phillips screwdriver
- #1 Phillips screwdriver
- Wire cutter
- Wire ties
- Replacement Z-axis home sensor board
- 1. Make sure the autosampler is turned off and unplugged.
- 2. Remove the top cover/enclosure from the autosampler by gently lifting up.

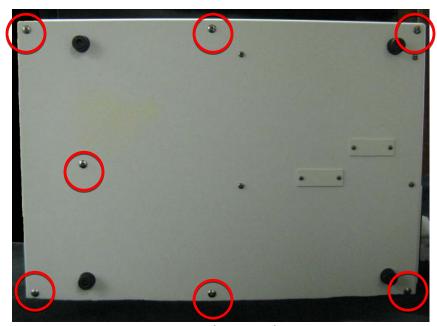


**3.** Remove all vials and racks and evacuate any liquids in the rinse station.

**4.** After the previous steps have been completed, set the instrument on its side and use a number 2 Phillips screwdriver to remove the screws securing the top plate to the base as shown below.

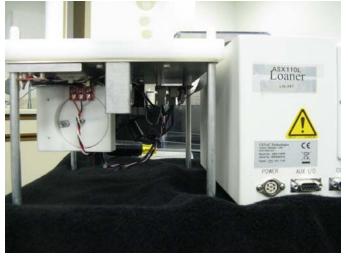


Location of Screws: ASX-110FR (4 screws)



Location of Screws: ASX-112FR (7 screws)

**5.** Set the instrument upright and lift the top tray off of the base and set it aside as shown below. *Be careful not to pinch the ribbon cable.* 

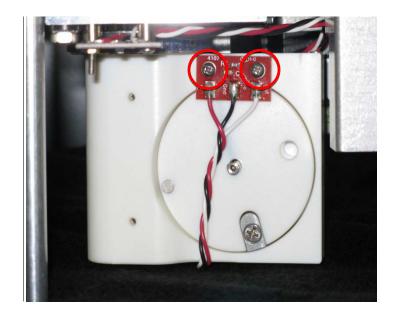


After Removing the Top Tray: ASX-110FR

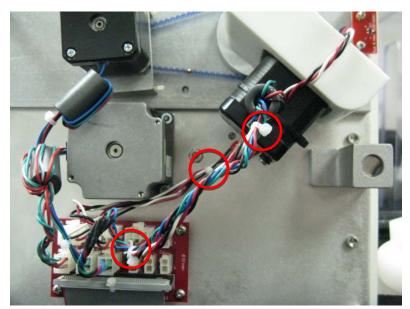


After Removing the Top Tray: ASX-112FR

**6.** Use a number 1 Phillips screw driver to remove the two screws holding the Z-axis home sensor in place.



**7.** Once the Z-axis home sensor is loose, carefully clip the zip ties which secure the 3 sensor wires to the motor wiring harness. *Use caution not to clip any wires*.



**Location of Zip Ties: ASX-110FR** 

- **8.** Unplug the 3 sensor wires from the connecting board.
- **9.** Install the replacement sensor following the instructions in reverse order. Be sure to bundle and re-tie the wiring harness to avoid causing damage during operation.